



# Model Name: T550HVN02.0

Issue Date : 2011/11/08

(...)Preliminary Specifications(\* )Final Specifications

Customer Signature	Date	AUO	Date			
Approved By		Approval By PM Director  CP Wang				
Note		Reviewed By RD Director  Eugene CC Chen  Reviewed By Project Leader  Angus Liu				
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## **Record of Revision**

Version	Date	Page	Description
0.0	2011/11/08		First release
0.1	2011/11/30	24	Update Front drawing
		25	Update Back drawing
0.2	2011/12/16	26	Update packing reliability test Qty for item 7 & 8
0.3	2012/01/10	6,17	Modify Backlight power consumption
0.4	2012/02/09	30	Update weight of Pallet and "Pallet after packing"
		32	Modify weight of "Packing box" and "Pallet after packing"
		<b>\</b>	





## 1. General Description

This specification applies to the 54.6 inch Color TFT-LCD Module T550HVN02.0. This LCD module has a TFT active matrix type liquid crystal panel 1,920x1,080 pixels, and diagonal size of 54.6 inch. This module supports 1,920x1,080 mode. Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 10-bit gray scale signal for each dot.

The T550HVN02.0 has been designed to apply the 10-bit 4 channel LVDS interface method. It is intended to support displays where high brightness, wide viewing angle, high color saturation, and high color depth are very important.

#### General Information

Contra mornianon							
Items	Specification	Unit	Note				
Active Screen Size	54.6	inch	<b>♦</b>				
Display Area	1209.6(H) x 680.4(V)	mm					
Outline Dimension	1286(H) x 745(V) x 60(D)	mm	D: front bezel to Inverter cover				
Driver Element	a-Si TFT active matrix						
Bezel Opening	1217.6 (H) X 688.4 (V)	mm					
Display Colors	1073.7M,10bit (8bit+FRC)	Colors					
Number of Pixels	1,920x1,080	Pixel					
Pixel Pitch	0.63 (H) x 0.21(W)	mm					
Pixel Arrangement	RGB vertical stripe						
Display Operation Mode	Normally Black						
Surface Treatment	Anti-Glare, 3H		Haze=2%				
Rotate Function	Achievable		Note 1				
Display Orientation	Signal input with "A"		Note 2				

Note 1: Rotate Function refers to LCD display could be able to rotate.

Note 2: LCD display as below illustrated when signal input with "A".

Rear side	Front side
Tcon board	
	Α





## 2. Absolute Maximum Ratings

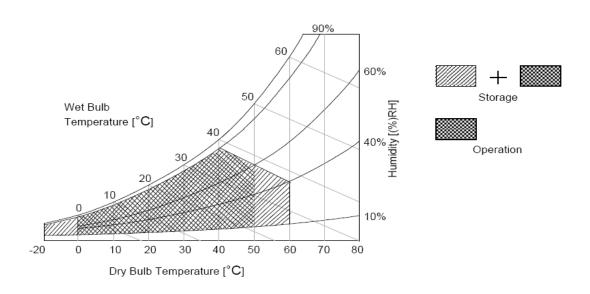
The followings are maximum values which, if exceeded, may cause faulty operation or damage to the unit

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	Vcc	-0.3	14	[Volt]	Note 1
Input Voltage of Signal	Vin	-0.3	4	[Volt]	Note 1
BLU Input Voltage	VDDB	-0.3	28	$V_{DC}$	Note 1
BLU on/off Control Voltage	$V_{BLON}$	-0.3	7	$V_{DC}$	Note 1
BLU Brightness Control Voltage	Vdim	-0.3	7	$V_{DC}$	Note 1
Operating Temperature	TOP	0	+50	[°C]	Note 2
Operating Humidity	HOP	10	90	[%RH]	Note 2
Storage Temperature	TST	-20	+60	[°C]	Note 2
Storage Humidity	HST	10	90	[%RH]	Note 2
Panel Surface Temperature	PST		65	[°C]	Note 3

Note 1: Duration:50 msec.

Note 2: Maximum Wet-Bulb should be 39°C and No condensation. The relative humidity must not exceed 90% non-condensing at temperatures of 40  $^\circ$ C or less. At temperatures greater than 40  $^\circ$ C, the wet bulb temperature must not exceed 39°C.

Note 3: Surface temperature is measured at 50°C Dry condition







## 3. Electrical Specification

The T550HVN02.0 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The other is to power Back Light Unit.

#### 3.1 Electrical Characteristics

#### 3.1.1: DC Characteristics

	Parameter			Value	Unit	Note	
	Parameter	Symbol	Min.	Тур.	Max	Unit	Note
LCD							
Power Su	pply Input Voltage	$V_{DD}$	10.8	12	13.2	V <sub>DC</sub>	
Power Su	pply Input Current	I <sub>DD</sub>		0.45	1.68	Α	1
Inrush Cu	rrent	I <sub>RUSH</sub>			4	Α	2
Permissib	le Ripple of Power Supply Input Voltage	$V_{RP}$	-1		V <sub>DD</sub> * 5%	r r	
	Input Differential Voltage	V <sub>ID</sub>	200	400	600	$mV_{DC}$	4
LVDS	Differential Input High Threshold Voltage	$V_{TH}$	+100		+300	$mV_{DC}$	4
Interface	Differential Input Low Threshold Voltage	V <sub>TL</sub>	-300		-100	$mV_{DC}$	4
	Input Common Mode Voltage	V <sub>ICM</sub>	1.1	1.25	1.4	$V_{DC}$	4
CMOS Interface	Input High Threshold Voltage	V <sub>IH</sub> (High)	2.7	I	3.3	$V_{DC}$	5
	Input Low Threshold Voltage	V <sub>IL</sub> (Low)	0	1	0.6	$V_{DC}$	5
Backlight	Power Consumption	$P_{BL}$	228	240	252	Watt	9,10,11



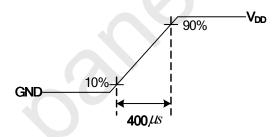


### 3.1.2: AC Characteristics

Parameter		Symbol		Value	Linit	Note		
	Farameter	Symbol	Min.	Тур.	Max	Unit  ps  MHz  KHz	NOLE	
	Input Channel Pair Skew Margin	t <sub>SKEW (CP)</sub>	-500		+500	ps	6	
LVDS Interface	Receiver Clock : Spread Spectrum Modulation range	Fclk_ss	Fclk -3%		Fclk +3%	MHz	7	
	Receiver Clock : Spread Spectrum  Modulation frequency	Fss	30	-1	200	KHz	7	
	Receiver Data Input Margin Fclk = 85 MHz Fclk = 65 MHz	tRMG	-0.4 -0.5		0.4 0.5	ns	8	

#### Note:

- 1. (1) VDD = 12.0V
  - (2) Fv = 120Hz
  - (3) Fclk= Max freq.
  - (4) Temperature = 25 °C
  - (5) Typ. Input current: White Pattern
- 2. Max. Input current: Heavy loading pattern defined by AUOMeasurement condition: Rising time = 400us

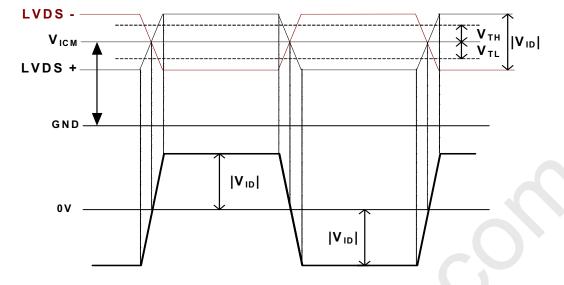


- 3. Test Condition:
  - (1) The measure point of  $V_{RP}$  is in LCM side after connecting the System Board and LCM.
  - (2) Under Max. Input current spec. condition.
- 4.  $V_{ICM} = 1.25V$

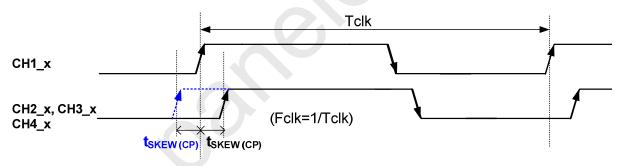






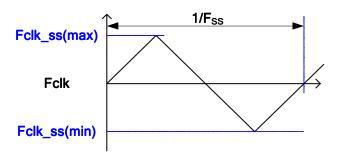


- 5. The measure points of  $V_{IH}$  and  $V_{IL}$  are in LCM side after connecting the System Board and LCM.
- 6. Input Channel Pair Skew Margin



Note: x = 0, 1, 2, 3, 4

7. LVDS Receiver Clock SSCG (Spread spectrum clock generator) is defined as below figures

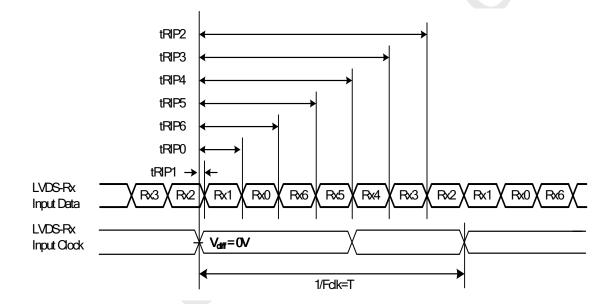






### Receiver Data Input Margin

Parameter			Rating			Rating				Unit	Note
Parameter	Symbol	Min Type M	Max	Onit	Note						
Input Clock Frequency	Fclk	Fclk (min)		Fclk (max)	MHz	T=1/Fclk					
Input Data Position0	tRIP1	- tRMG	0	[tRMG]	ns						
Input Data Position1	tRIP0	T/7- tRMG	T/7	T/7+ tRMG	ns						
Input Data Position2	tRIP6	2T/7- tRMG	2T/7	2T/7+ tRMG	ns						
Input Data Position3	tRIP5	3T/7- tRMG	3T/7	3T/7+ tRMG	ns						
Input Data Position4	tRIP4	4T/7- tRMG	4T/7	4T/7+ tRMG	ns						
Input Data Position5	tRIP3	5T/7- tRMG	5T/7	5T/7+ tRMG	ns						
Input Data Position6	tRIP2	6T/7- tRMG	6T/7	6T/7+ tRMG	ns						



- 9. Do not attach a conducting tape to lamp connecting wire. If the lamp wire attach to conducting tape, TFT-LCD Module have a low luminance and the inverter has abnormal action because leakage current occurs between lamp wire and conducting tape.
- 10. The relative humidity must not exceed 80% non-condensing at temperatures of 40°C or less. At temperatures greater than 40°C, the wet bulb temperature must not exceed 39°C. When operate at low temperatures, the brightness of CCFL will drop and the life time of CCFL will be reduced.
- 11. Specified values are for a single lamp only which is aligned horizontally. The lifetime is defined as the time which luminance of the lamp is 50% compared to its original value.
  - [Operating condition: Continuous operating at Ta = 25±2°C]





### 3.2 Interface Connections

LCD connector: 187059-51221-1 (P-TWO, LVDS connector)
 187060-41221-1 (P-TWO, LVDS connector)

Mating connector:

PIN	Symbol	Description	PIN	Symbol	Description
1	N.C.	No connection	21	CH3_3+	LVDS Channel 3, Signal 3+
2	N.C.	No connection	22	CH3_4-	LVDS Channel 3, Signal 4-
3	N.C.	No connection	23	CH3_4+	LVDS Channel 3, Signal 4+
4	N.C.	No connection	24	GND	Ground
5	N.C.	No connection	25	GND	Ground
6	N.C.	No connection	26	CH4_0-	LVDS Channel 4, Signal 0-
7	N.C.	AUO Internal Use Only	27	CH4_0+	LVDS Channel 4, Signal 0+
8	N.C.	No connection	28	CH4_1-	LVDS Channel 4, Signal 1-
9	GND	Ground	29	CH4_1+	LVDS Channel 4, Signal 1+
10	CH3_0-	LVDS Channel 3, Signal 0-	30	CH4_2-	LVDS Channel 4, Signal 2-
11	CH3_0+	LVDS Channel 3, Signal 0+	31	CH4_2+	LVDS Channel 4, Signal 2+
12	CH3_1-	LVDS Channel 3, Signal 1-	32	GND	Ground
13	CH3_1+	LVDS Channel 3, Signal 1+	33	CH4_CLK-	LVDS Channel 4, Clock -
14	CH3_2-	LVDS Channel 3, Signal 2-	34	CH4_CLK+	LVDS Channel 4, Clock +
15	CH3_2+	LVDS Channel 3, Signal 2+	35	GND	Ground
16	GND	Ground	36	CH4_3-	LVDS Channel 4, Signal 3-
17	CH3_CLK-	LVDS Channel 3, Clock -	37	CH4_3+	LVDS Channel 4, Signal 3+
18	CH3_CLK+	LVDS Channel 3, Clock +	38	CH4_4-	LVDS Channel 4, Signal 4-
19	GND	Ground	39	CH4_4+	LVDS Channel 4, Signal 4+
20	CH3_3-	LVDS Channel 3, Signal 3-	40	GND	Ground
			41	GND	Ground





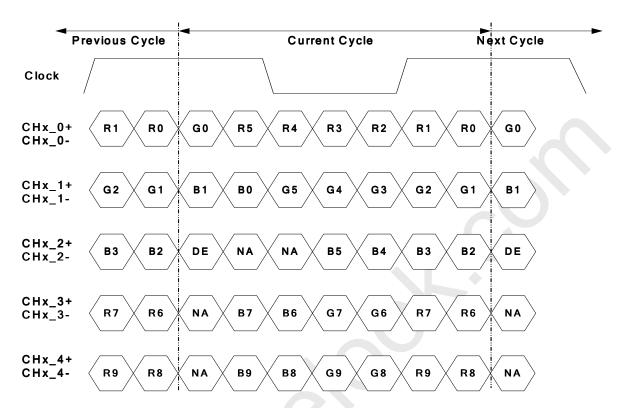
PIN	Symbol	Description	PIN	Symbol	Description
1	N.C.	AUO Internal Use Only	26	N.C.	AUO Internal Use Only
2	N.C.	AUO Internal Use Only	27	N.C.	AUO Internal Use Only
3	N.C.	AUO Internal Use Only	28	CH2_0-	LVDS Channel 2, Signal 0-
4	N.C.	AUO Internal Use Only	29	CH2_0+	LVDS Channel 2, Signal 0+
5	N.C.	AUO Internal Use Only	30	CH2_1-	LVDS Channel 2, Signal 1-
		Panel Rotation Display Control			
6	ROTATE	High(3.3V) : Rotate Enable	31	CH2_1+	LVDS Channel 2, Signal 1+
		Open/Low(GND) : Rotate Disable			
7	LVDS_SEL	Open/High(3.3V) for NS,	32	CH2_2-	LVDS Channel 2, Signal 2-
		Low(GND) for JEIDA			
8	N.C.	No connection	33	CH2_2+	LVDS Channel 2, Signal 2+
9	N.C.	AUO Internal Use Only	34	GND	Ground
10	N.C.	AUO Internal Use Only	35	CH2_CLK-	LVDS Channel 2, Clock -
11	GND	Ground	36	CH2_CLK+	LVDS Channel 2, Clock +
12	CH1_0-	LVDS Channel 1, Signal 0-	37	GND	Ground
13	CH1_0+	LVDS Channel 1, Signal 0+	38	CH2_3-	LVDS Channel 2, Signal 3-
14	CH1_1-	LVDS Channel 1, Signal 1-	39	CH2_3+	LVDS Channel 2, Signal 3+
15	CH1_1+	LVDS Channel 1, Signal 1+	40	CH2_4-	LVDS Channel 2, Signal 4-
16	CH1_2-	LVDS Channel 1, Signal 2-	41	CH2_4+	LVDS Channel 2, Signal 4+
17	CH1_2+	LVDS Channel 1, Signal 2+	42	N.C.	AUO Internal Use Only
18	GND	Ground	43	N.C.	AUO Internal Use Only
19	CH1_CLK-	LVDS Channel 1, Clock -	44	GND	Ground
20	CH1_CLK+	LVDS Channel 1, Clock +	45	GND	Ground
21	GND	Ground	46	GND	Ground
22	CH1_3-	LVDS Channel 1, Signal 3-	47	N.C.	No connection
23	CH1_3+	LVDS Channel 1, Signal 3+	48	$V_{DD}$	Power Supply, +12V DC Regulated
24	CH1_4-	LVDS Channel 1, Signal 4-	49	$V_{DD}$	Power Supply, +12V DC Regulated
25	CH1_4+	LVDS Channel 1, Signal 4+	50	$V_{DD}$	Power Supply, +12V DC Regulated
			51	$V_{DD}$	Power Supply, +12V DC Regulated

Note: N.C.: please leave this pin unoccupied. It can not be connected by any signal (Low/GND/High).



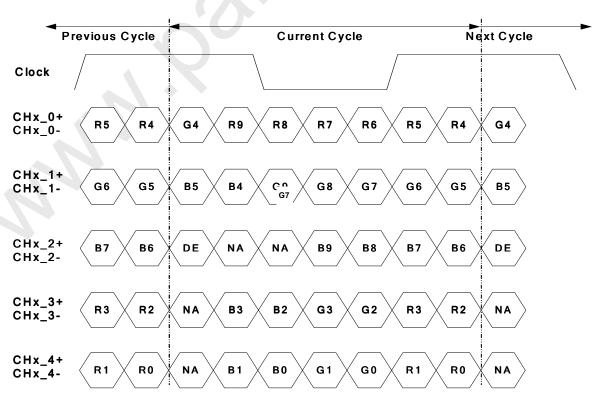


### LVDS Option = High/Open→NS



Note: x = 1, 2, 3, 4...

### LVDS Option = Low→JEIDA



Note: x = 1, 2, 3, 4...





### 3.3 Signal Timing Specification

This is the signal timing required at the input of the user connector. All of the interface signal timing should be satisfied with the following specifications for its proper operation.

### Timing Table (DE only Mode)

0: 1				_		
Signal	Item	Symbol	Min.	Тур.	Max	Unit
	Period	Tv	1096	1130	1392	Th
Vertical Section	Active	Tdisp (v)		1080		
	Blanking	Tblk (v)	16	50	Max 1392 312 580 100 80.74 122 139.2	Th
	Period	Th	520	570	580	Tclk
Horizontal Section	Active	Tdisp (h)	480			
	Period  Active Tdi  Blanking Tb  Period  Active Tdi:  Blanking Tb  Frequency Fclks	Tblk (h)	40	90	100	Tclk
Clock	Frequency	Fclk=1/Tclk	64.8	77.29	80.74	MHz
Vertical Frequency	Frequency	Fv	94	120	122	Hz
Horizontal Frequency	Frequency	Fh	120	135.6	139.2	KHz

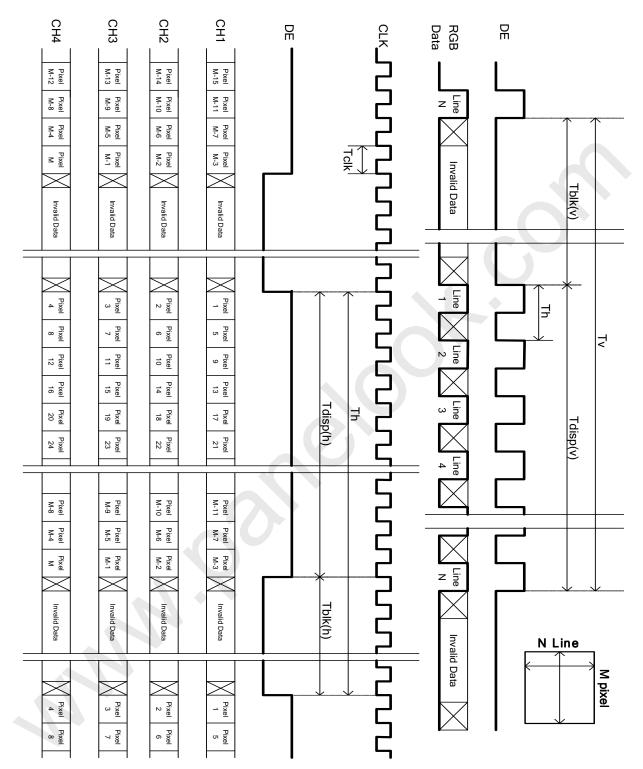
#### Notes:

- (1) Display position is specific by the rise of DE signal only.
  Horizontal display position is specified by the rising edge of 1<sup>st</sup> DCLK after the rise of 1<sup>st</sup> DE, is displayed on the left edge of the screen.
- (2)Vertical display position is specified by the rise of DE after a "Low" level period equivalent to eight times of horizontal period. The 1<sup>st</sup> data corresponding to one horizontal line after the rise of 1<sup>st</sup> DE is displayed at the top line of screen.
- (3)If a period of DE "High" is less than 1920 DCLK or less than 1080 lines, the rest of the screen displays black.
- (4)The display position does not fit to the screen if a period of DE "High" and the effective data period do not synchronize with each other.





## 3.4 Signal Timing Waveforms







### 3.5 Color Input Data Reference

The brightness of each primary color (red, green and blue) is based on the 10 bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

#### Color Data Reference

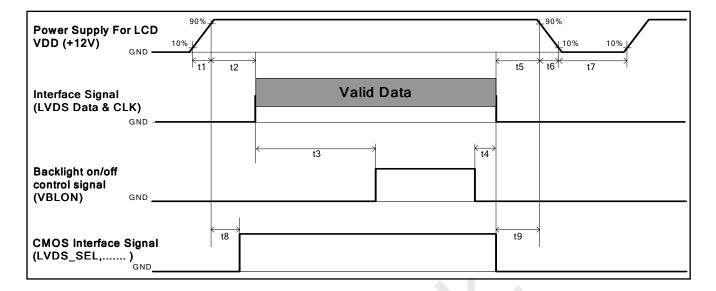
														In	put	Col	or [	Data	l												
	Color								GREEN						BLUE																
	Coloi	MS	В							L	SB	MS	SB							LS	SB	MS	SB							L	SB
		R9	R8	R7	R6	R5	R4	R3	R2	R1	R0	G9	G8	G7	G6	G5	G4	G3	G2	G1	G0	В9	В8	В7	В6	В5	В4	ВЗ	B2	В1	В0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1023)	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1023)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	Blue(1023)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(001)	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R																															
	RED(1022)	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(1023)	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(001)	0	0	0	0	0<	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
G					4																										
	GREEN(1022)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
	GREEN(1023)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	BLUE(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
В																															
	BLUE(1022)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0
	BLUE(1023)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1





## T550HVN02.0 Product Specification

### 3.6 Power Sequence for LCD



Damanastan			- Unit	
Parameter	Min.	Type.	Max.	Unit
t1	0.4		30	ms
t2	0.1		50	ms
t3	450			ms
t4	0*1			ms
t5	0			ms
t6			*2 	ms
t7	500			ms
t8	10		50	ms
t9	0			ms

#### Note:

- (1) t4=0: concern for residual pattern before BLU turn off.
- (2) t6 : voltage of VDD must decay smoothly after power-off. (customer system decide this value)
- (3) When CMOS Interface signal is N.C. (no connection), opened in Transmitted end, t8 timing spec can be negligible.





### 3.7 Backlight Specification

The backlight unit contains 18-I type CCFLs (Cold Cathode Fluorescent Lamp)

### 3.7.1 Electrical specification

		Item Symbol		0 1111		Spec			
	Item	Sym	וסמו	Condition	Min	Тур	Max	Unit	Note
1	Input Voltage	VDDB		-	21.6	24	26.4	VDC	-
2	Input Current	I <sub>D</sub>	DB	VDDB=24V	9.5	10.0	10.5	ADC	1
3	Input Power	P <sub>D</sub>	DDB	VDDB=24V	228	240	252	W	1
4	Inrush Current	I <sub>RL</sub>	JSH	VDDB=24V	-	- (	17.1	ADC	2
_	- 0 /0"	V	ON	\/DDD=24\/	2	-	5.5	VDC	-
5	On/Off control voltage	$V_{BLON}$	OFF	VDDB=24V	0	-	0.8	VDC	-
6	On/Off control current	I <sub>BLON</sub>		VDDB=24V	-	_	1.5	mA	-
7	7 6:	V DIM	MAX	VDDB=24V	3.0	-	3.3	VDC	-
'	Dimming Control Voltage	V_DIM	MIN	VDDB-24V	-	0	-	VDC	-
8	Dimming Control Current	I_C	DIM	VDDB=24V	-	-	2	mADC	-
9	Internal Dimming Ratio	DIM	1_R	VDDB=24V	5	-	100	%	3
10	External PWM	\/ ED\A/N4	MAX	VDDB=24V	2	-	3.3	VDC	-
10	Control Voltage	V_EPWM	MIN	VDDB=24V	0	-	0.8	VDC	-
11	External PWM Control Current	I_EF	PWM	VDDB=24V	-	-	2	mADC	-
12	External PWM Duty ratio	D_EPWM		VDDB=24V	5	-	100	%	3
13	External PWM Frequency	F_EPWM		VDDB=24V	140	180	240	Hz	-
14	Operating Frequency	FE	BL	VDDB=24V	53	55	57	KHz	

Note 1 : Dimming ratio= 100% (MAX) (Ta=25±5°C, Turn on for 45minutes)

Note 2 : Measurement condition Rising time = 20ms (VDDB : 10%~90%);

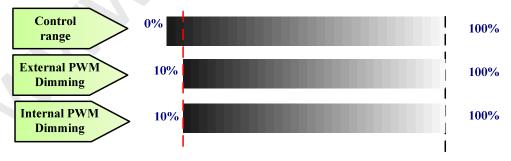
Note 3 : For External PWM application,  $\; \geq \! 5\%$  dimming is function well and no backlight shutdown.



## 3.7.2 Input Pin Assignment

### CN3: CI0114M1HRL-NH (Cvilux)

Pin	Symbol	Description
1	VDDB	Operating Voltage Supply, +24V DC regulated
2	VDDB	Operating Voltage Supply, +24V DC regulated
3	VDDB	Operating Voltage Supply, +24V DC regulated
4	VDDB	Operating Voltage Supply, +24V DC regulated
5	VDDB	Operating Voltage Supply, +24V DC regulated
6	BLGND	Ground and Current Return
7	BLGND	Ground and Current Return
8	BLGND	Ground and Current Return
9	BLGND	Ground and Current Return
10	BLGND	Ground and Current Return
11	DET	BLU status detection:  Normal: 0~0.8V; Abnormal: Open collector  (Recommend: Pull-high R > 10Kohm, VDD=3.3V)
12	VBLON	BLU On-Off control:  BL On: High/Open (2V~5.5V);  BL off: Low (0~0.8V/GND)
13	VDIM	Internal PWM (0~3.3V for 10~100% Duty, open for 100%) < NC; at External PWM mode>
14	PDIM	External PWM (10%~100% Duty, open for 100%) < NC; at Internal PWM mode>

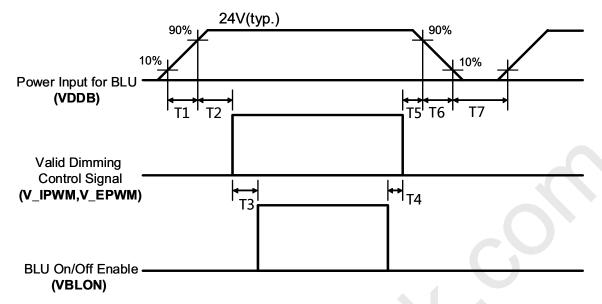


PWM Dimming: include Internal and External PWM Dimming

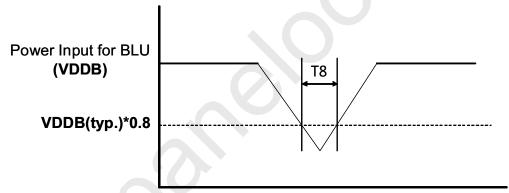




## 3.7.3 Power Sequence



### Dip condition for Inverter



Dovementer		Value		Unito
Parameter	Min	Тур	Max	Units
T1	20	-	-	ms <sup>*1</sup>
T2	500	-	-	ms
T3	250	-	-	ms
T4	0	-	-	ms
T5	1	-	-	ms
Т6		-	-	ms
Т7	500	-	-	ms
Т8	-	-	10	ms

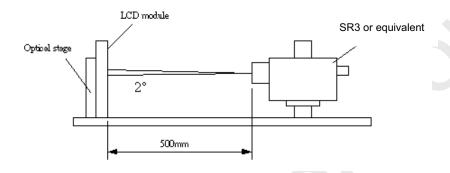




## 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 45 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\varphi$  and  $\theta$  equal to 0°.

#### FIG.1 presents additional information concerning the measurement equipment and method.



	Values					
Parameter	Symbol	Min.	Тур.	Max	Unit	Notes
Contrast Ratio	CR	3200	4000			1
Surface Luminance (White)	L <sub>WH</sub>	360	450		cd/m <sup>2</sup>	2
Luminance Variation	δ <sub>WHITE(9P)</sub>			1.33		3
Response Time (G to G)	Тү		6.5		Ms	4
Color Gamut	NTSC		72		%	
Color Coordinates						
Red	$R_X$		0.640			
	$R_Y$		0.330			
Green	G <sub>X</sub>		0.281	Typ.+0.03		
	$G_Y$	T 0.00	0.590			
Blue	B <sub>X</sub>	Тур0.03	0.144			
	$B_Y$		0.060			
White	W <sub>X</sub>		0.280			
	$W_{Y}$		0.290			
Viewing Angle						5
x axis, right(φ=0°)	$\theta_{\rm r}$		89		degree	
x axis, left(φ=180°)	θι		89		degree	
y axis, up(φ=90°)	$\theta_{u}$		89		degree	
y axis, down (φ=270°)	$\theta_{\sf d}$		89	<b></b>	degree	



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Note:

1. Contrast Ratio (CR) is defined mathematically as:

Contrast Ratio= 
$$\frac{\text{Surface Luminance of L}_{\text{on5}}}{\text{Surface Luminance of L}_{\text{off5}}}$$

- 2. Surface luminance is luminance value at point 5 across the LCD surface 50cm from the surface with all pixels displaying white. From more information see FIG 2. When lamp current  $I_H = 11$ mA.  $L_{WH}$ =Lon5 where Lon5 is the luminance with all pixels displaying white at center 5 location.
- 3. The variation in surface luminance, δWHITE is defined (center of Screen) as:

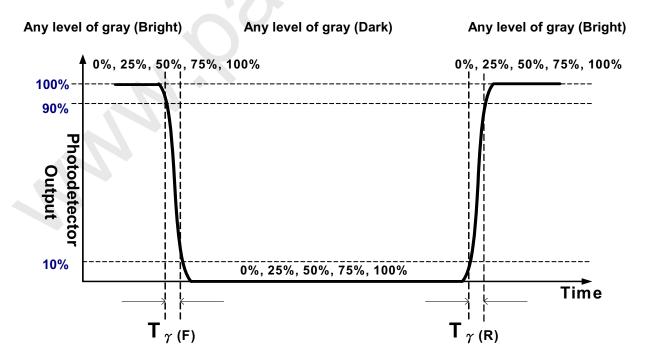
 $\delta_{WHITE(9P)}$ = Maximum( $L_{on1}$ ,  $L_{on2}$ ,..., $L_{on9}$ )/ Minimum( $L_{on1}$ ,  $L_{on2}$ ,... $L_{on9}$ )

4. Response time  $T_{\gamma}$  is the average time required for display transition by switching the input signal for five luminance ratio (0%,25%,50%,75%,100% brightness matrix) and is based on F<sub>v</sub>=120Hz to optimize.

Measured				Target		
Response Time		0%	25%	50%	75%	100%
	0%		0% to 25%	0% to 50%	0% to 75%	0% to 100%
	25%	25% to 0%		25% to 50%	25% to 75%	25% to 100%
Start	50%	50% to 0%	50% to 25%		50% to 75%	50% to 100%
	75%	75% to 0%	75% to 25%	75% to 50%		75% to 100%
	100%	100% to 0%	100% to 25%	100% to 50%	100% to 75%	

 $T_{\gamma}$  is determined by 10% to 90% brightness difference of rising or falling period. (As illustrated)

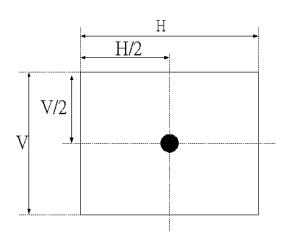
The response time is defined as the following figure and shall be measured by switching the input signal for "any level of grey(bright) " and "any level of gray(dark)".

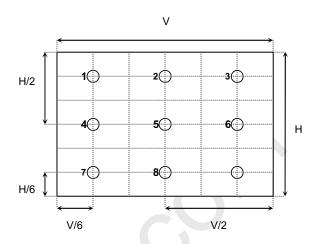




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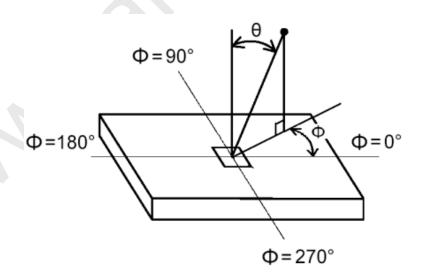
#### FIG. 2 Luminance





5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG3.

#### FIG.3 Viewing Angle







# T550HVN02.0 Product Specification

## 5. Mechanical Characteristics

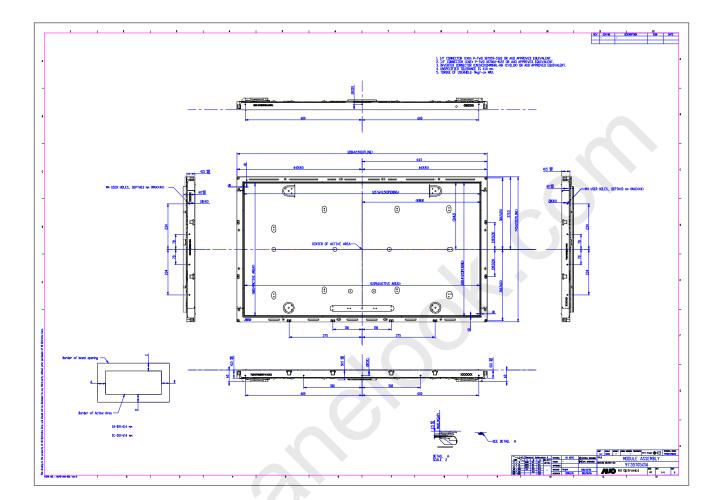
The contents provide general mechanical characteristics for the model T550HVN02.0. In addition the figures in the next page are detailed mechanical drawing of the LCD.

It	em	Dimension	Unit	Note
Outline Dimension	Horizontal	1286	mm	
	Vertical	745	mm	
Outilile Differsion	Depth (Dmin)	41.5	mm	to rear
	Depth (Dmax)	60	mm	to inverter cover
Weight	20500(	TYP)	9	





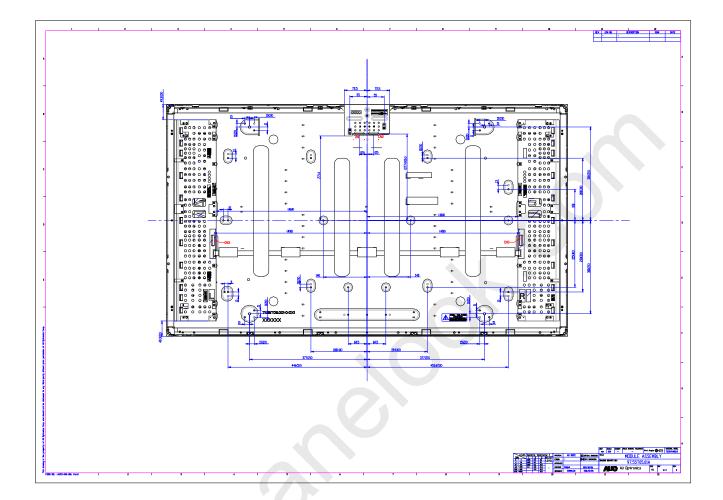
## **Front View**







## **Back View**







## 6. Reliability Test

	Test Item 0		Condition
1	High temperature storage test	3	60°C, 300hrs
2	Low temperature storage test	3	-20℃ , 300hrs
3	High temperature operation test	3	50℃, 300hrs
4	Low temperature operation test	3	-5℃, 300hrs
5	Vibration test (non-operation)	3	Wave form: random Vibration level: 1.5G RMS Bandwidth: 10-300Hz, Duration: X, Y, Z 30min One time each direction
6	Shock test (non-operation)	3	Shock level: 50G  Waveform: half since wave, 20 ms  Direction: ±X, ±Y, ±Z, One time each direction
7	Vibration test (With carton)	1PKG	Random wave (1.5G RMS, 10-200Hz) 30mins/ Per each X,Y,Z axes
8	Drop test (With carton)	1PKG	Surround four flats drop height:15cm  Bottom flat drop height:25.4cm twice  (refer ASTM D 4169)



### 7. International Standard

### 7.1 Safety

- (1) UL 60950-1, UL 60065; Standard for Safety of Information Technology Equipment Including electrical Business Equipment.
- (2) IEC 60950-1: 2001, IEC 60065:2001; Standard for Safety of International Electrotechnical Commission
- (3) EN 60950 : 2001+A11, EN 60065:2002+A1:2006; European Committee for Electrotechnical Standardization (CENELEC), EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

#### **7.2 EMC**

- (1) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHz to 40GHz. "American National standards Institute(ANSI), 1992
- (2) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special committee on Radio Interference.
- (3) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information
- (4) Technology Equipment." European Committee for Electrotechnical Standardization. (CENELEC), 1998



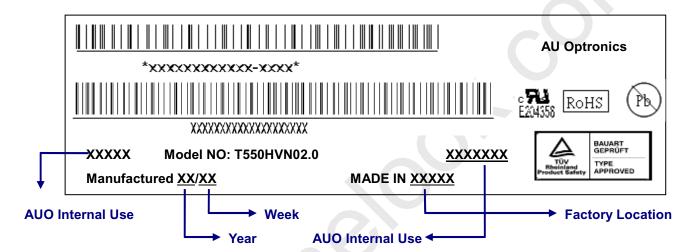


## 8. Packing

#### 8.1 Definition Of Label:

#### A. Panel Label:



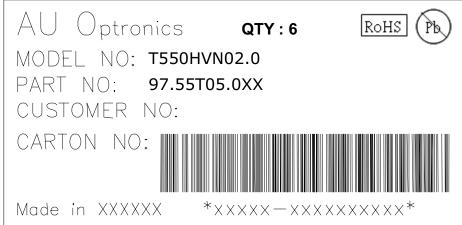


### **Green mark description**

- (1) For Pb Free Product, AUO will add (Pb) for identification.
- (2) For RoHs compatible products, AUO will add RoHS for identification.

Note: The green Mark will be present only when the green documents have been ready by AUO internal green team. (definition of green design follows the AUO green design checklist.)

#### **B. Carton Label:**

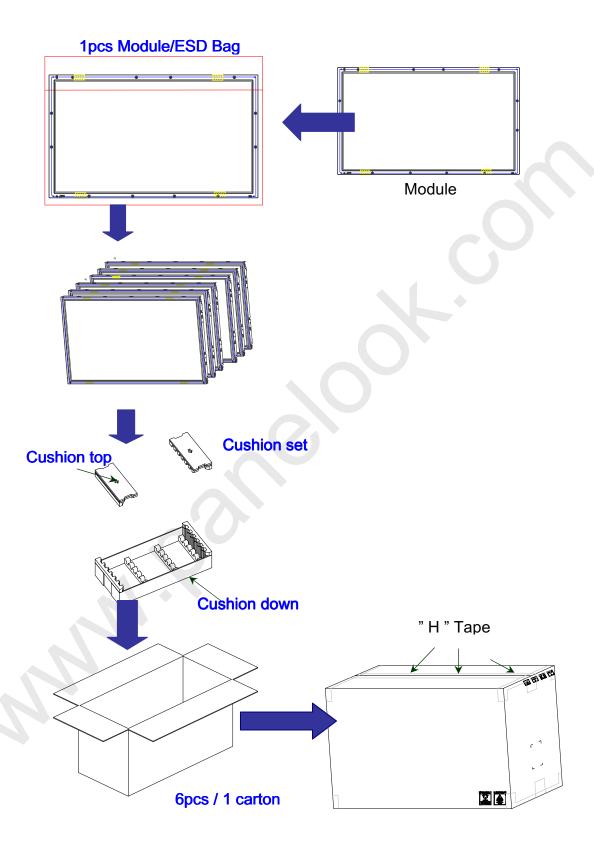


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## 8.2 Packing Methods:

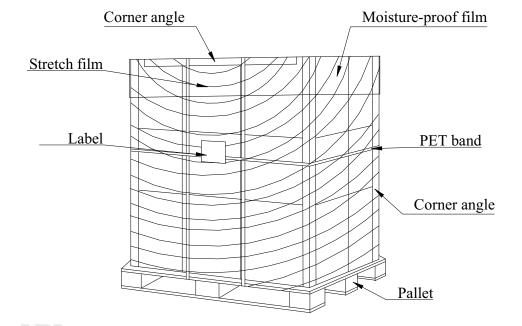






## 8.3 Pallet and Shipment Information

	Item		Packing Remark					
	item	Qty.	Dimension	Weight (kg)	r acking itemark			
1	Packing BOX	6pcs/box	1355(L)*560(W)*830(H)	132				
2	Pallet	1	1390(L)*1150(W)*138(H)	18				
3	Boxes per Pallet		2 boxes/pallet					
4	Panels per Pallet							
	Pallet after packing	1	1390(L)*1150(W)*968(H)	282				





### 9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

### 9.1 Mounting Precautions

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. twisted stress) is not applied to module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter cause circuit broken by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizer with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front/ rear polarizer. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 9.2 Operating Precautions

- (1) The device listed in the product specification sheets was designed and manufactured for TV application
- (2) The spike noise causes the mis-operation of circuits. It should be lower than following voltage: V=±200mV(Over and under shoot voltage)
- (3) Response time depends on the temperature. (In lower temperature, it becomes longer..)
- (4) Brightness of CCFL depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (5) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (6) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (7) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interface.

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### 9.3 Electrostatic Discharge Control

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wristband etc. And don't touch interface pin directly.

### 9.4 Precautions For Strong Light Exposure

Strong light exposure causes degradation of polarizer and color filter.

### 9.5 Storage

When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

### 9.6 Handling Precautions For Protection Film

- (1) The protection film is attached to the bezel with a small masking tape. When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.